



Product Data Sheet & General Processing Conditions

ESD C 2700 S-50A Saturated Styrenic Block Copolymer (TES/SEBS or other) ESD Protection Electrically Conductive

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.07	1.07	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0200 - 0.0300 in/in	2.00 - 3.00 %	D 955
MECHANICAL			
Tensile Strength Break, Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	1275 psi	9 MPa	D 412
Tensile Elongation Break, Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	467.0 %	467.0 %	D 412
Tensile Stress Die C 0.125 in, 20 in/min (3.2 mm, 500 mm/min) @ 100 %	276.0 psi 223.0 pli	1.9 MPa 39.1 N/mm	D 412 D 624
Tear Strength, Die C			
Hardness Shore A, 10 s delay	61	61	D 2240
ELECTRICAL			
Volume Resistivity	< 1E3 ohm.cm	< 1E3 ohm.cm	D 257
Surface Resistivity	< 1E6 ohm/sq	< 1E6 ohm/sq	D 257

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	4000 - 8000 psi	28 - 55 MPa
Melt Temperature	360 - 450 °F	182 - 232 °C
Mold Temperature	60 - 100 °F	16 - 38 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C

PROCESSING NOTES

17 Jul 2014 BRM

This information is intended to be used only as a guideline for designers and processors of modified thermoplastics. Because design and processing is complex, a set solution will not solve all problems. Observation on a "trial and error" basis may be required to achieve desired results.

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.

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